

**WHAT IS CLAIMED IS:**

1. A skin integrated foamed product for a vehicle seat, comprising a skin and a layer of a foamed resin material integrated with said skin; said skin having a double layer structure which is formed of a sheet of covering material having an air-permeability, such as fabric, and a foamed slab having a considerably low air-permeability represented by the formula of  $0 < \text{an air-permeation amount} \leq 1 \text{cc/cm}^2/\text{sec}$ , and laminated on a back of said covering sheet as a layer of wadding material, wherein a portion of said foamed resin material is impregnated into said foamed slab and forms a foamed resin-impregnated layer within said foamed slab, so that said skin and said layer of said foamed resin material are integrated with each other.